



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3284-007

Job Sheet 184150



*Job split to
184593*

Part No: D3284-007

Job Qty: 6 ea

Part Name: Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: B 04.10.21 Added Step 4 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		10/12/18	0.00	0.00	Purchasing		<i>10/15/2018</i>
110	Packaging	6 pcs		10/12/18	0.00	0.00	Packaging2		<i>10/15/2018</i>
120	QC	6 pcs		10/12/18	0.00	0.00	QC5		<i>10-10-15</i>
130	Packaging	6 pcs		10/12/18	0.00	0.00	Packaging3-1	<i>57025</i>	<i>10/15/2018</i>
140	QC21-SA	6 Ea		10/12/18	0.00	0.00	QC21		<i>10/15/2018</i>

Part Op 100 - Issue P/O: *41238* to BE AEROSPACE Order P/N: B80705-1 Manufacture per B80705 Rev. B
Descriptions: 110 - Ensure certificate of conformity is attached
120 - Visually inspect parts for thread damage, fit and cad plating

PO Details

B/E Aerospace (bea001-vu)



PO No: PO041238

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B80705-1	Stud	6 pcs (1 ea)	100-Purchasing	<i>5118259</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B80705-1	6	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118260



Part: D3284-007

Job No: 184150

Serial No/Batch: S118260

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/15/18

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

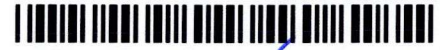
B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3284	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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D3284-007
Job Sheet 184150



Part No: D3284-007

Job Qty: 10 ea

Part Name: Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

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Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: B 04.10.21 Added Step 4 KJ/JLM

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130	Packaging	10 pcs		10/12/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea		10/12/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 41238 to BE AEROSPACE Order P/N: B80705-1 Manufacture per B80705 Rev. B
Descriptions: 110 - Ensure certificate of conformity is attached
120 - Visually inspect parts for thread damage, fit and cad plating

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B80705-1	Stud	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B80705-1	10	0	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 11:05 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041238

Supplier: BEA001-VU
B/E Aerospace
25 Dunlop Avenue
Winnipeg
MB
R2X 2V2 Canada
Phone: 204-772-9922
Fax: 204-772-7568

PO No: PO041238

PO Date: 10/3/18

Due Date: 10/10/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
OCT 03 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	184150	B80705-			Stud	Firmed -		10/10/18	10 pcs	0 pcs	10 pcs	\$170.00/pcs	\$1,700.00

Line Item Note AS PER DWG D3284 REV. B

Grand Total: \$1,700.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/3/18 11:11 AM dart.lavoie.chantal



Passion to Innovate.
Power to Deliver.

Packing Slip

B/E Aerospace Limited

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-783-5402
Fax : 204-783-5436

Delivery No. : 8724
Delivery Date : 10/12/2018
SO No. : 40567
Your Reference : PO: PO041238 ✓
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: RECEIVING
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total		Qty	Delivery Date
		Ordered	Unit	Delivered	
B80705-1 ✓	STUD, FEMALE, ENGINE MOUNT PR1800026159	10	EA	6 ✓	11/30/2018
CHANTAL LAVOIE 613-632-5200 CLAVOIE@DARTAERO.COM					
SHIP VIA: FEDEX GROUND ACCT# 15179324-0					
COC PROVIDED					
Packages: 0 Gross Weight: 0.00 Net Weight:					

Ordered by: Dart Aerospace Ltd.

Attention: CHANTAL LAVOIE
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

0.00

Remarks**Certification Statement**

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:



Passion to Innovate.
Power to Deliver.

Page 1 of 1

Certificate of Compliance

Customer: Dart Aerospace Ltd.
Customer Order Number: P0041238
Sales Order Number: 40567-1

Part Number: B80705-1	Description: Stud, Female, Engine Mount
Drawing / Revision Level: B	Quantity: 6
Production Order: PR1800026159	Batch No.: PR1800026159

B/E Aerospace Limited hereby certifies that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Condition - NEW

PD
18.10.15

Signature:
Name:

Jeff Brien
Jeff Brien

Date: 2018 Oct 12

Form completed by: Jean Martin